## **Patent Claims**

 Liquid-crystalline medium, characterised in that it comprises one or more compounds of the formula A

5

$$R^a \longrightarrow H \longrightarrow Z^1 \longrightarrow H \longrightarrow Z^2 \longrightarrow Q \longrightarrow Q$$

10

and at least one compound of the formula B

15

20

in which

25

R<sup>a</sup> and R<sup>b</sup> are each, independently of one another, H or an alkyl radical having from 1 to 12 carbon atoms which is unsubstituted, monosubstituted by CN or CF<sub>3</sub> or at least monosubstituted by halogen, where one or more CH<sub>2</sub> groups in these radicals may also each, independently of one another, be replaced by -O-, -S-, ,

30

-CH=CH-, -C=C-, -CO-, -CO-O-, -O-CO- or -O-CO-O- in such a way that O atoms are not linked directly to one another,

 $Z^1$  and  $Z^2$  are each, independently of one another, -(CH<sub>2</sub>)<sub>4</sub>-, -CF<sub>2</sub>O-, -COO-, -OCF<sub>2</sub>-, -OCH<sub>2</sub>-, -CH<sub>2</sub>O-, -CH<sub>2</sub>-,

15

20

25

- $(CH_2)_3$ - or a single bond, in which at least one bridge is - $OCF_2$ - or - $CF_2O$ -,

L<sup>1</sup> to L<sup>9</sup> are each, independently of one another, H or F, and

γ is F, Cl, SF<sub>5</sub>, NCS, OCN, CN, SCN, or a monohalogenated or polyhalogenated alkyl, alkoxy, alkenyl or alkenyloxy radical, each having up to 5 carbon atoms.

10 2. Liquid-crystalline medium according to Claim 1, characterised in that it comprises at least one compound of the formulae A-1 to A-12

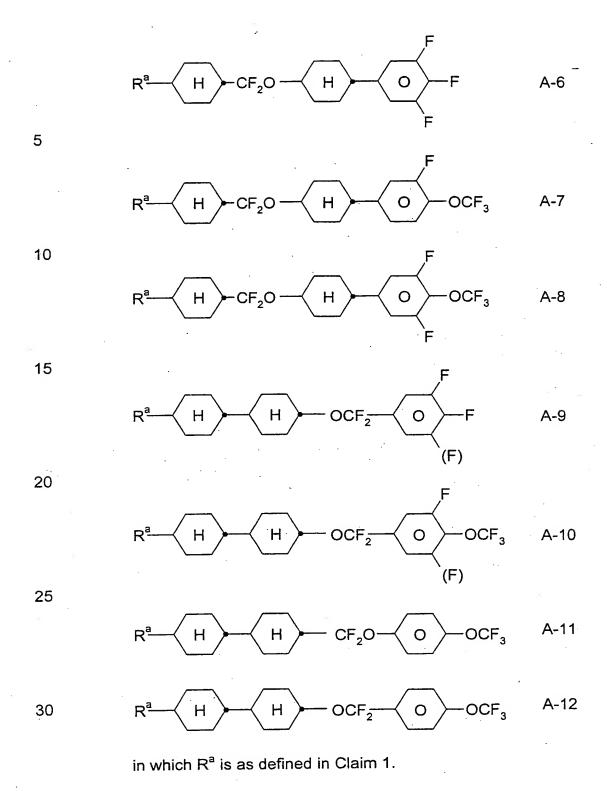
$$R^a$$
  $H$   $CF_2O$   $O$   $F$   $A-1$ 

$$R^a$$
  $H$   $CF_2O$   $O$   $F$   $A-2$ 

$$R^a$$
  $H$   $CF_2O$   $O$   $OCF_3$   $A-3$ 

$$R^a$$
  $H$   $CF_2O$   $O$   $O$   $A-4$ 

$$R^a$$
  $H$   $CF_2O$   $H$   $O$   $F$   $A-5$ 



Liquid-crystalline medium according to Claim 1 or 2, characterised in

that it comprises at least one compound of the formulae B-1 to B-6

R<sup>b</sup> is as defined in Claim 1.

25

30

35

4. Liquid-crystalline medium according to one of Claims 1 to 3, characterised in that it additionally comprises at least one compound of the formulae IIa to IIj

 $R^2 \longrightarrow H \longrightarrow O \longrightarrow F$  IIc

 $R^2$  H O F F F

 $R^2$  H  $CH_2CH_2$  F

 $R^2$  H  $CH_2CH_2$  H O F

$$R^2 \longrightarrow H \longrightarrow O \longrightarrow F$$

$$R^2$$
  $O$   $O$   $F$   $F$   $F$ 

10

$$R^2$$
 H COO O F IIi

15

$$R^2$$
 H O COO F IIj

20

in which

25

is an alkyl radical having from 1 to 12 carbon atoms which is unsubstituted, monosubstituted by CN or CF<sub>3</sub> or at least monosubstituted by halogen, where one or more CH<sub>2</sub> groups in these radicals may also each, independently of one another, be replaced by -O-, -S-, ————,

30

-CH=CH-, -C≡C-, -CO-, -CO-O-, -O-CO- or -O-CO-O- in such a way that O atoms are not linked directly to one another.

35

 Liquid-crystalline medium according to one of Claims 1 to 4, characterised in that it additionally comprises one or more cyano compounds of the formulae IIIa to IIIi

$$R^{3} \longrightarrow CN \qquad IIIa$$

$$R^{3} \longrightarrow H \longrightarrow CN \qquad IIIb$$

$$R^{3} \longrightarrow CN \qquad IIIb$$

$$R^{3} \longrightarrow CF_{2}O \longrightarrow CN \qquad IIIc$$

$$R^{3} \longrightarrow H \longrightarrow COO \longrightarrow CN \qquad IIId$$

$$R^{3} \longrightarrow H \longrightarrow CH_{2}CH_{2} \longrightarrow CN \qquad IIId$$

$$R^{3} \longrightarrow H \longrightarrow CH_{2}CH_{2} \longrightarrow CN \qquad IIId$$

35

$$R^3$$
 O O CN IIIg

$$R^3$$
  $H$   $COO$   $O$   $CN$  IIIh

10

$$R^3$$
 H  $CF_2O$   $CN$  IIIi

worin

20

15

 $R^3$ 

is an alkyl radical having from 1 to 12 carbon atoms which is unsubstituted, monosubstituted by CN or  $CF_3$  or at least monosubstituted by halogen, where one or more  $CH_2$  groups in these radicals may also each, independently of one another, be replaced by -O-, -S-,  $\longrightarrow$ ,

25

-CH=CH-, -C=C-, -CO-, -CO-O-, -O-CO- or -O-CO-O- in such a way that O atoms are not linked directly to one another, and

30

 $L^1$ ,  $L^2$  and  $L^3$ 

are each, independently of one another, H or F.

6. Liquid-crystalline medium according to one of Claims 1 to 5, characterised in that it additionally comprises one or more compounds of the formula IV

$$R^4$$
  $H$   $H$   $O$   $L^1$   $R^5$   $IV$ 

in which

m is 0 or 1,

10

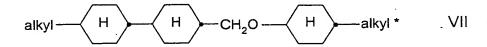
R<sup>4</sup> is an alkenyl group having from 2 to 7 carbon atoms,

 $R^5$  is as defined for  $R^a$  or, if m = 1, is alternatively F, Cl,  $CF_3$  or  $OCF_3$ ,

15

 $L^1$  and  $L^2$  are each, independently of one another, H or F.

 Liquid-crystalline medium according to one of Claims 1 to 6, characterised in that the medium additionally comprises one or more compounds of the formula VII



25

20

in which

alkyl and alkyl\* are each, independently of one another, an alkyl group having from 1 to 7 carbon atoms.

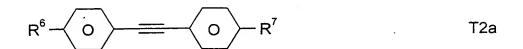
30

8. Liquid-crystalline medium according to one of Claims 1 to 7, characterised in that the medium additionally comprises one or more tolan compounds of the formulae T2a, T2b and/or T2c

15

20

35



$$R^6 - H - O - R^7$$
 T2b

$$R^{6} \longrightarrow O \longrightarrow R^{7} \qquad T2c$$

in which

R<sup>6</sup> and R<sup>7</sup>

are an alkyl radical having from 1 to 12 carbon atoms which is unsubstituted, monosubstituted by CN or CF<sub>3</sub> or at least monosubstituted by halogen, where one or more CH<sub>2</sub> groups in these radicals may also each, independently of one another, be replaced by -O-, -S-, -CH=CH-, -C=C-, -CO-, -CO-O-, -O-CO- or

-O-CO-O- in such a way that O atoms are not linked directly to one another.

- 25
  9. Liquid-crystalline medium according to one of Claims 1 to 8, characterised in that the medium comprises 5-30% by weight of compounds of the formula A.
- 10. Liquid-crystalline medium according to one of Claims 1 to 9, characterised in that the medium comprises 5-30% by weight of compounds of the formula B.
  - 11. Liquid-crystalline medium according to one of Claims 1 to 10, characterised in that it comprises more than 20% of compounds having a dielectric anisotropy of  $\Delta \varepsilon \ge +12$ .

10

15

20

25

30

- 12. Use of the liquid-crystalline medium according to Claim 1 for electrooptical purposes. Electro-optical liquid-crystal display containing a liquid-crystalline 13. medium according to Claim 1. TN or STN liquid-crystal display having two outer plates, which, together with a frame, form a cell, a nematic liquid-crystal mixture of positive dielectric anisotropy located in the cell, electrode layers with alignment layers on the insides of the outer plates. a tilt angle between the longitudinal axis of the molecules at the surface of the outer plates and the outer plates of from 0 degree to 30 degrees, and a twist angle of the liquid-crystal mixture in the cell from alignment layer to alignment layer with a value of between 22.5° and 600°, a nematic liquid-crystal mixture consisting of 15 - 75% by weight of a liquid-crystalline component A a) consisting of one or more compounds having a dielectric anisotropy of greater than +1.5;
  - b) 25 85% by weight of a liquid-crystalline component B consisting of one or more compounds having a dielectric anisotropy of between -1.5 and +1.5;
  - c) 0 20% by weight of a liquid-crystalline <u>component D</u> consisting of one or more compounds having a dielectric anisotropy of below -1.5, and
  - d) if desired, an optically active <u>component C</u> in such an amount that the ratio between the layer thickness (separation of the outer plates) and the natural pitch of the

10

15

chiral nematic liquid-crystal mixture is from about 0.2 to 1.3,

characterised in that <u>component A</u> comprises at least one compound of the formula A

$$R^a \longrightarrow H \longrightarrow Z^1 \longrightarrow H \longrightarrow Z^2 \longrightarrow Q$$

and at least one compound of the formula B

in which

25 R<sup>a</sup> and R<sup>b</sup> are each, independently of one another, H or an alkyl radical having from 1 to 12 carbon atoms which is unsubstituted, monosubstituted by CN or CF<sub>3</sub> or at least monosubstituted by halogen, where one or more CH<sub>2</sub> groups in these radicals may also each, independently of one another, be replaced by -O-, -S-, -CH=CH-, -C=C-, -CO-, -CO-O-, -O-CO- or -O-CO-O- in such a way that O atoms are not linked directly to one another,

_	Z <sup>1</sup> and Z <sup>2</sup>	are each, independently of one another, -(CH <sub>2</sub> ) <sub>4</sub> -, -CF <sub>2</sub> O-, -OCF <sub>2</sub> -, -OCH <sub>2</sub> -, -CH <sub>2</sub> O-, -CH <sub>2</sub> -, -(CH <sub>2</sub> ) <sub>3</sub> - or a single bond, in which at least one bridge is -OCF <sub>2</sub> - or -CF <sub>2</sub> O-,
5	L <sup>1</sup> to L <sup>9</sup>	are each, independently of one another, H or F, and
10	Υ	is F, Cl, SF <sub>5</sub> , NCS, OCN, CN, SCN, or a monohalogenated or polyhalogenated alkyl, alkoxy, alkenyl or alkenyloxy radical, each having from 1 to 5 carbon atoms.
15		